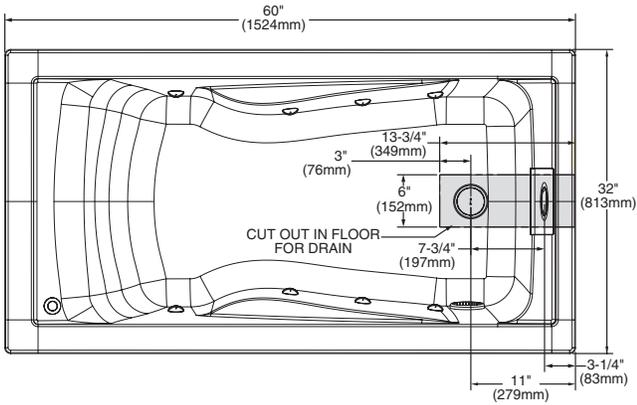
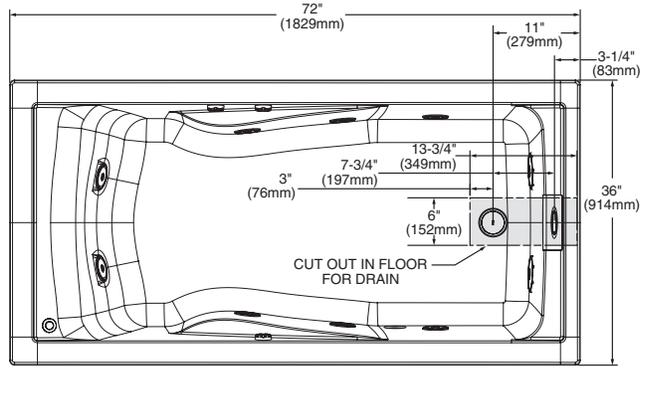


ROUGHING-IN REFERENCES

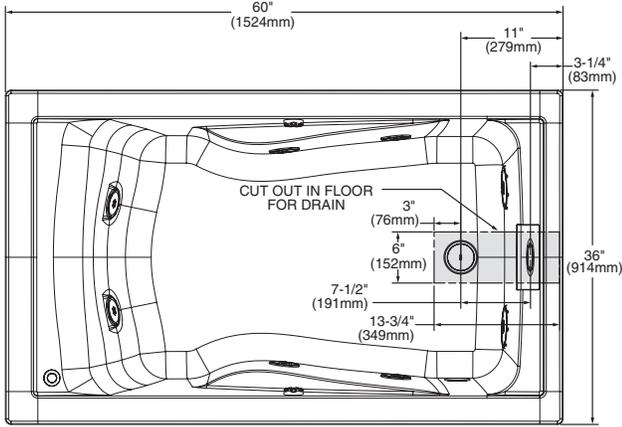
5' x 32" (MODEL 2422L / LA / V / VA)



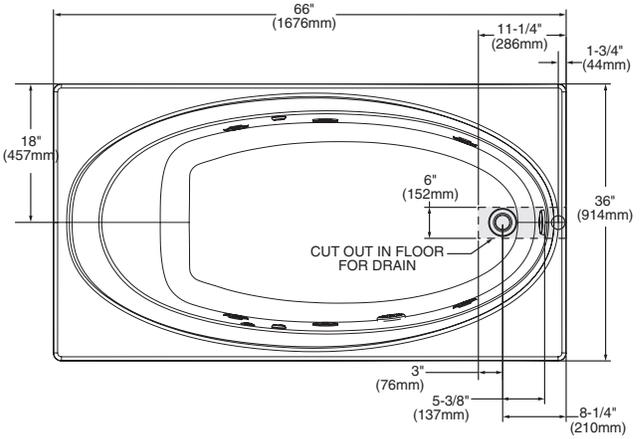
6' x 36" (MODEL 7236L / LA / V / VA)



5' x 36" (MODEL 2771L / LA / V / VA)

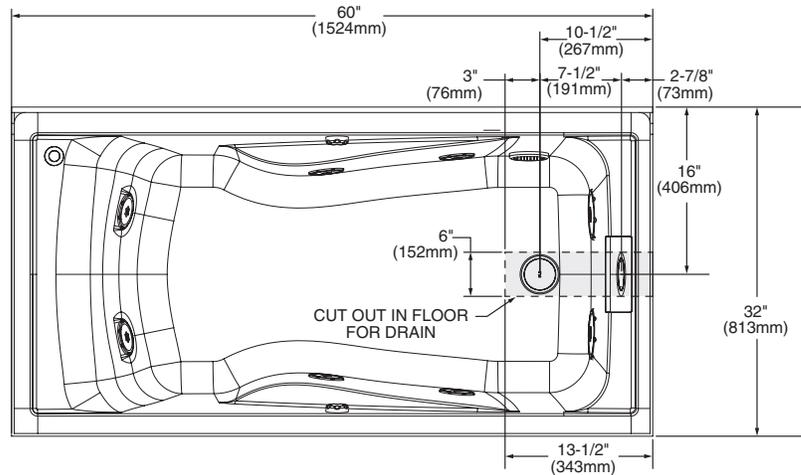


OVAL (MODEL 2645L / LA / V / VA)



5' x 32" IA-LHO (MODEL 2425L/V-LHO) - shown

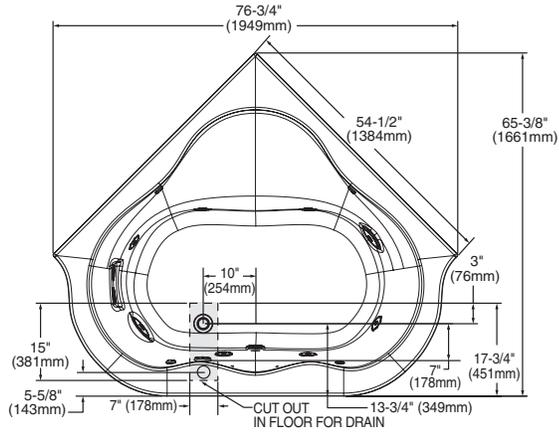
5' x 32" IA-RHO (MODEL 2425L/V-RHO)



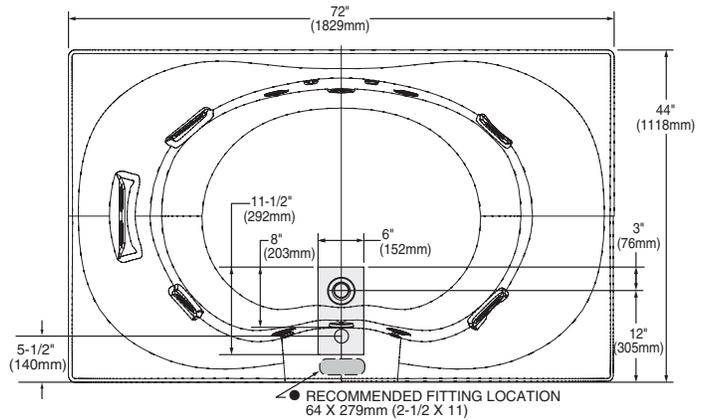
DIMENSIONS OF FIXTURES ARE NOMINAL AND MAY VARY WITHIN THE RANGE OF TOLERANCES ESTABLISHED BY ANSI STANDARDS Z124.1 AND A112.19.7.

ROUGHING-IN REFERENCES

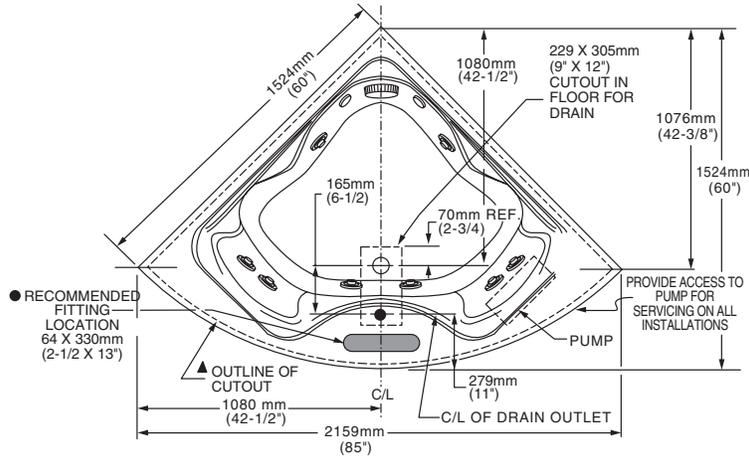
CORNER (MODEL 6060L / V)



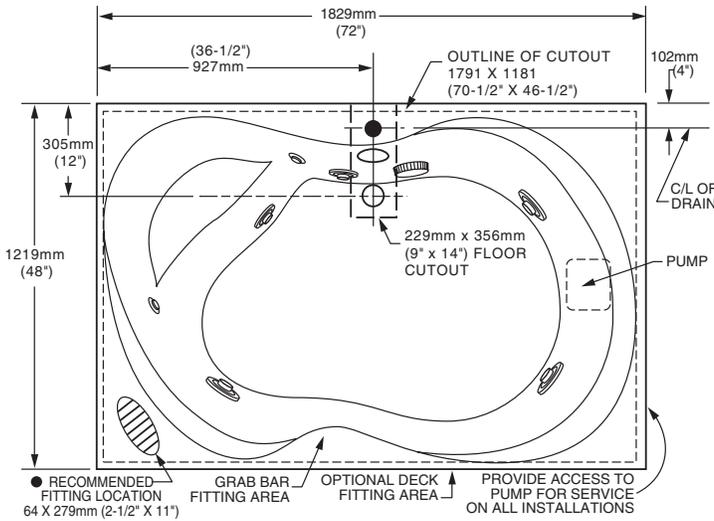
SAVONA (MODEL 2901L)



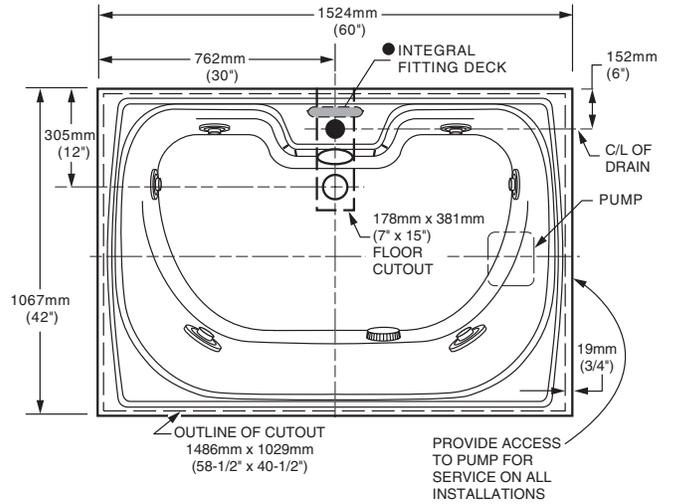
CADET CORNER (MODEL 2775L)



ELLISSE (MODEL 2711L)



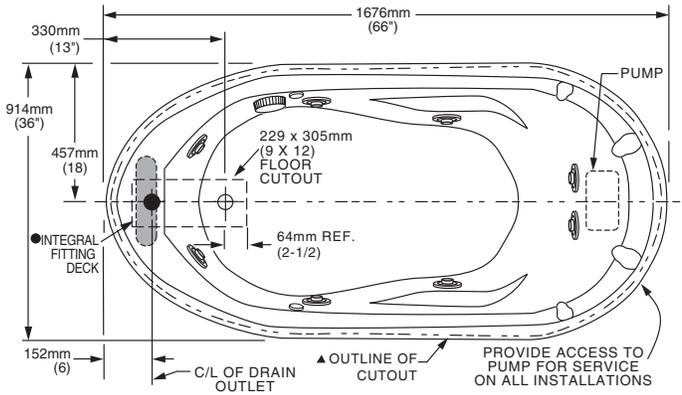
5X42 (MODEL 2805L)



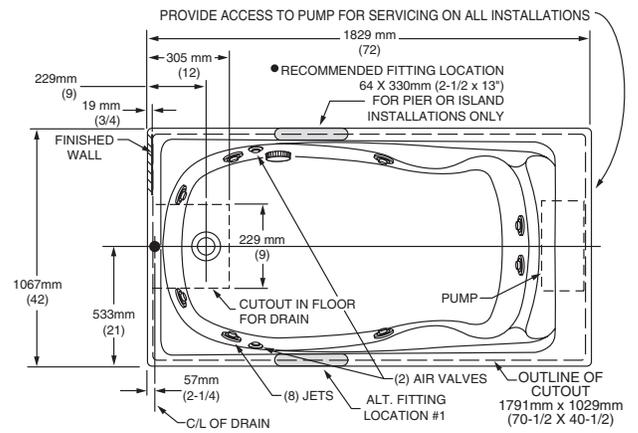
DIMENSIONS OF FIXTURES ARE NOMINAL AND MAY VARY WITHIN THE RANGE OF TOLERANCES ESTABLISHED BY ANSI STANDARDS Z124.1 AND A112.19.7.

ROUGHING-IN REFERENCES

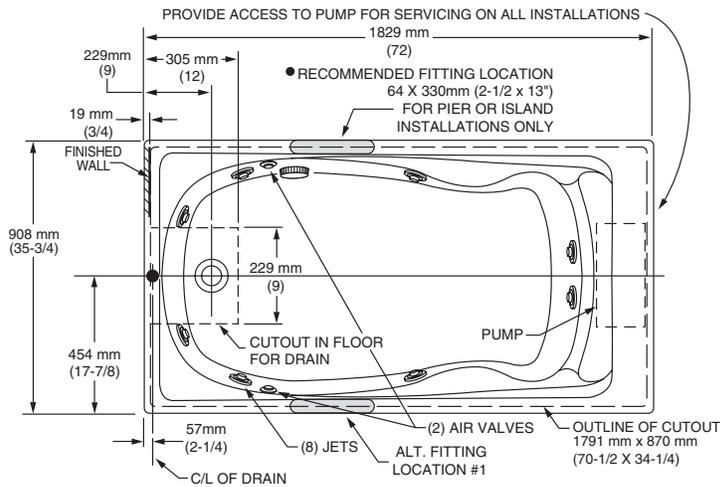
REMINISCENCE (MODEL 2908L / LA)



CADET 6 x 42 (MODEL 2774L / LA)



CADET 6 x 36 (MODEL 2773L)



DIMENSIONS OF FIXTURES ARE NOMINAL AND MAY VARY WITHIN THE RANGE OF TOLERANCES ESTABLISHED BY ANSI STANDARDS Z124.1 AND A112.19.7.

INSTALLATION AND FRAMING INSTRUCTIONS

The variety of installations possible for this whirlpool may require framing procedures other than those shown. Locate studs as needed. Ensure roughing-in dimensions are proper, plumb and square. Provisions must be made in all installations for an access opening for servicing the pump and controls. It is strongly recommended that an additional opening be provided for access to the drain components. The apron should not be used as the primary access opening.

1. Position the whirlpool into the installation opening and level the deck in both directions, shimming the integral support feet IF necessary. Mark the final position of the underside of the deck by tracing a line on to the studs (see Figure 1).

2. Remove the whirlpool and attach a 1 x 4 stringer to the studs, with the top of the stringer touching the traced line.

! The rim of the bath **must not** support weight.

3. Install drain components to the whirlpool following the drain installation instructions. Before replacing your whirlpool for final installation, be certain that an opening has been provided in the sub-floor for the drain. See the roughing-in drawing and Table 1 for suggested opening size (shadowed) and location dimensions. The drain/overflow of the bath extends below the bottom of the bath. Note that this requires a cutout in the floor.

! The floor structure beneath the bath must be able to support a total weight of bath, water, and bather. Refer to Table 1 under total weight for your model.

For Models: 2425L/V-LHO and 2425L/V-RHO;

This bath must be supported along its entire bottom. Use mortar as bedding material (do not use sand or foam). Apply enough mortar to support the complete bottom of the bath. After the mortar has been poured, and before it sets, position whirlpool or bath within recess until the rim is leveled against the leveling stringers (see "Typical Recess Installation") shown below.

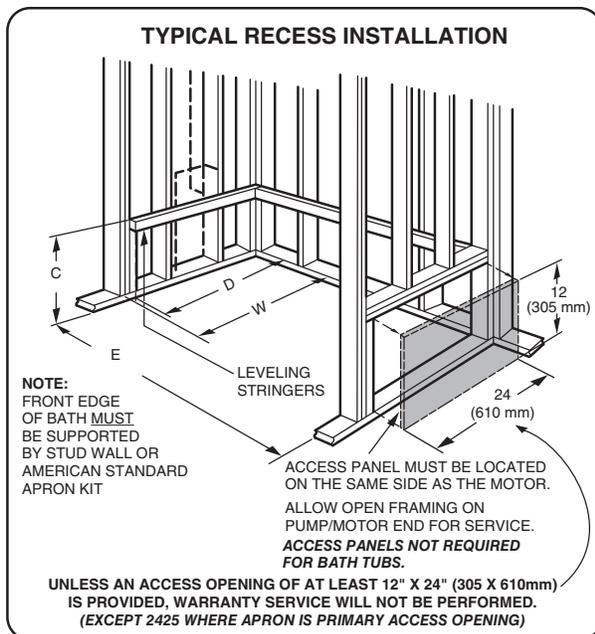
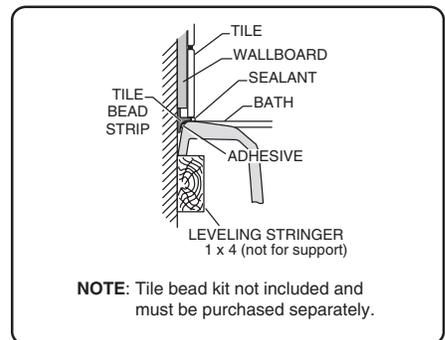
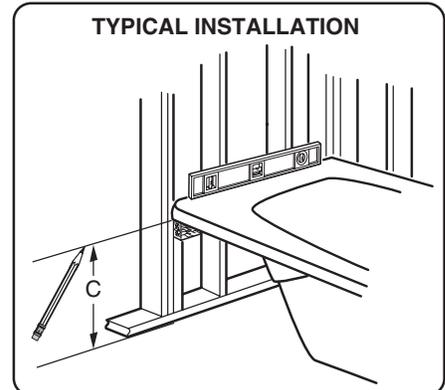
! The rim of the bath **must not** support weight. Allow the mortar material to completely harden before applying weight to the rim or bottom of the bath. Any finish material such as tile or wall board must be self-supporting if it contacts the deck of the bath.

For Models: 2645L/V, 2771L/V, 6060L/V, 7236L/V, 2422L/V and 2422LA/VA;

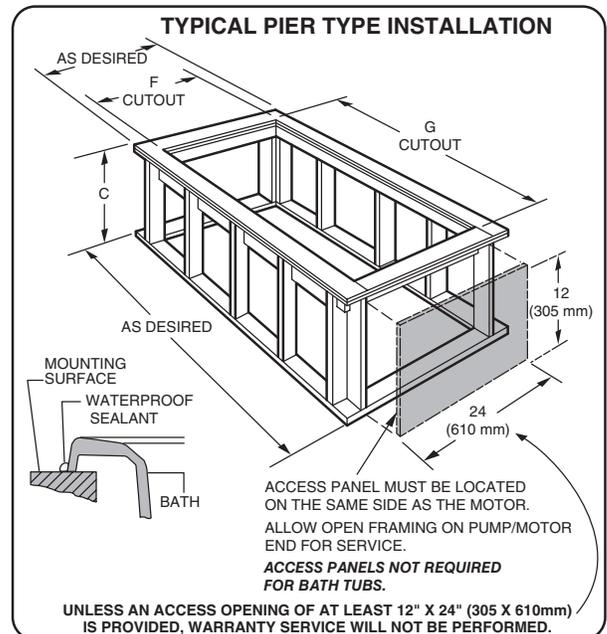
Replace whirlpool and re-shim the integral support feet, shimming the entire length of the support feet. Secure the shims using construction adhesive, silicone, mortar or equivalent materials. While not a necessity, the use of a foundation base consisting of cement, mortar, or grout will help provide a solid and secure installation.

! The rim of the bath **must not** support weight. If foundation base is used, allow the bedding material to completely harden before applying weight to the rim or bottom of the bath. Any finish material such as tile or wall board must be self-supporting if it contacts the deck of the bath.

FIGURE 1



FOR E & D DIMENSIONS SEE TABLE 1 ON PAGE 5.

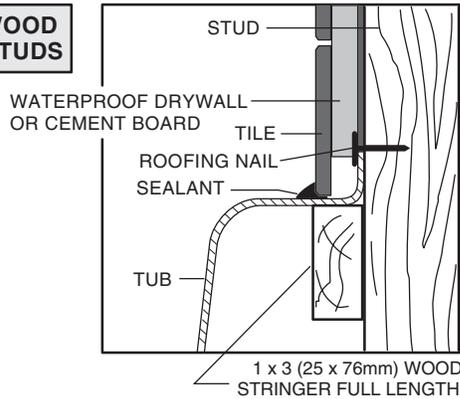


FOR G & F DIMENSIONS SEE TABLE 1 ON PAGE 5.

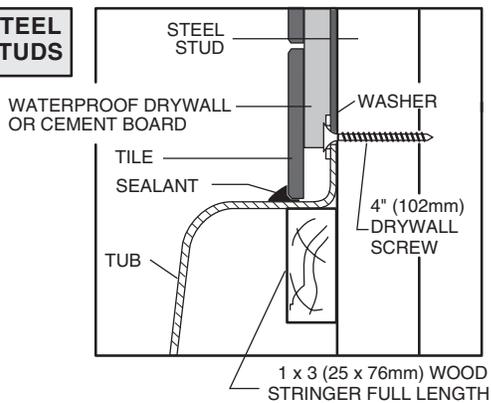
TYPICAL FLANGE MOUNTING DETAIL

SUGGESTED WHIRLPOOL / BATH INSTALLATION METHOD

WOOD STUDS

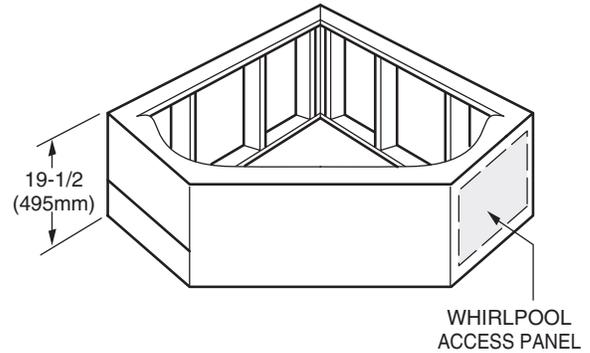


STEEL STUDS



SECURE THE BATH TO THE STUDS AS SHOWN FOR WOOD OR STEEL STUD CONSTRUCTION.

TYPICAL INSTALLATION - CORNER



* SEE CUTOUT TEMPLATE PROVIDED ON UNDERSIDE OF BOX LID

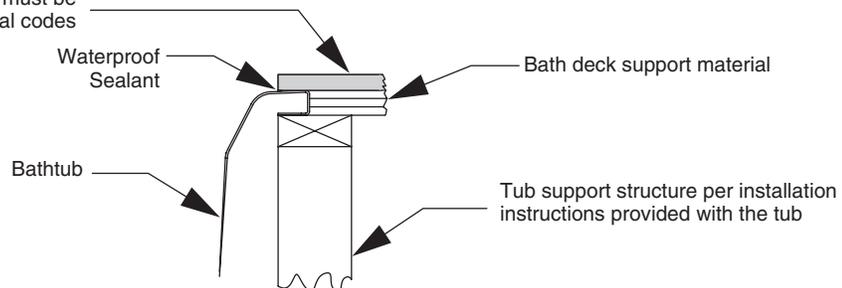
UNLESS AN ACCESS OPENING OF AT LEAST 12" x 24" (305 x 610mm) IS PROVIDED, WARRANTY SERVICE WILL NOT BE PERFORMED.

UNDER DECK MOUNTING INSTRUCTIONS

Please note that care must be taken to protect the surface of the tub during all aspects of the installation. Do not drill or cut the bath deck with the tub directly beneath it as damage to the tub may result.

1. Install the tub per the installation instructions provided with the unit.
2. Prepare the bath deck support structure per the local codes. Note - the bath deck must be self supporting.
3. Cut bath deck to your specifications.
4. Place the bath deck in position and trace the opening on the tub with a soft pencil. Do not drill or cut the bath deck with the tub directly beneath it as damage to the tub may result.
5. Remove the bath deck and apply a generous bead of waterproof sealant on the outer edge of the traced line.
6. Replace the bath deck and secure it into place.
7. Apply additional sealant along the tub and bath deck interface as necessary to ensure a watertight seal.
8. Remove excess sealant per the manufacturer's instructions.

Finished bath deck surface material must be self-supporting and secured per local codes



WHIRLPOOL ELECTRICAL INSTALLATION INSTRUCTIONS

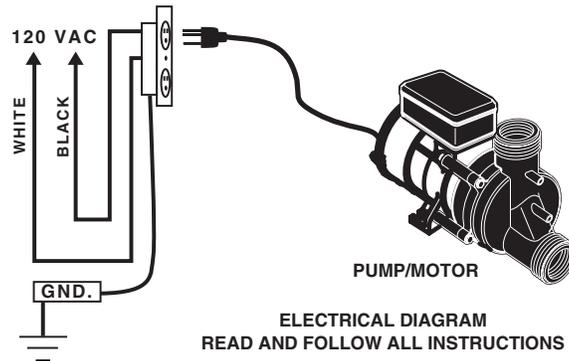
All wiring must be performed by a licensed electrician in accordance with the national electrical code and all other applicable codes.

⚠ WARNING: When using electrical products, basic precautions should always be observed, including the following:

1. **DANGER: RISK OF ELECTRIC SHOCK!** Connect only to a circuit protected by a ground-fault circuit interrupter.
2. Grounding is required. The unit should be installed by a licensed electrician and grounded.
3. Permit access for servicing motor as noted.
4. All building materials and wiring should be routed away from the pump body and heater (if equipped).

PLEASE SEE THE FOLLOWING TABLE FOR GFCI CIRCUIT REQUIREMENTS:

GFCI CIRCUIT REQUIREMENTS:	FOR MODEL NUMBERS:
<p>The whirlpool should be installed on a 120 vac, 15 amp dedicated GFCI circuit.</p> <p>The circuit should be hard-wired from the electrical power supply panel. The circuit must be a three (3) wire circuit from the electrical supply panel. A grounded neutral wire and a third wire, earth ground, are essential.</p> <p>Optional heater requires a separate 15 amp maximum GFCI circuit.</p>	<p>2422, 2425, 2645, 2771, 2805, 2908 ALL MODELS</p>
	<p>7236, 2774 MODELS ENDING IN SUFFIX LA, LAC, VA, VAC</p>
<p>The whirlpool should be installed on a 120 vac, 20 amp dedicated GFCI circuit.</p> <p>The circuit should be hard-wired from the electrical power supply panel. The circuit must be a three (3) wire circuit from the electrical supply panel. A grounded neutral wire and a third wire, earth ground, are essential.</p> <p>Optional heater requires a separate 15 amp maximum GFCI circuit.</p>	<p>6060, 2775, 2773, 2711, 2901 ALL MODELS</p>
	<p>7236, 2774 MODELS ENDING IN SUFFIX L, LC, V, VC</p>



WIRE SELECTION GUIDE

**Motor
Hi Performance
Rating
2.1 H.P.,
1.4 H.P.,
and 1.25 H.P.**

Maximum distance from fusebox to motor			
50'	100'	150'	200'
115V Power Line			
12	10	8	8

The sizes shown on this chart are recommendations for copper conductors only. Always follow local and national electrical codes