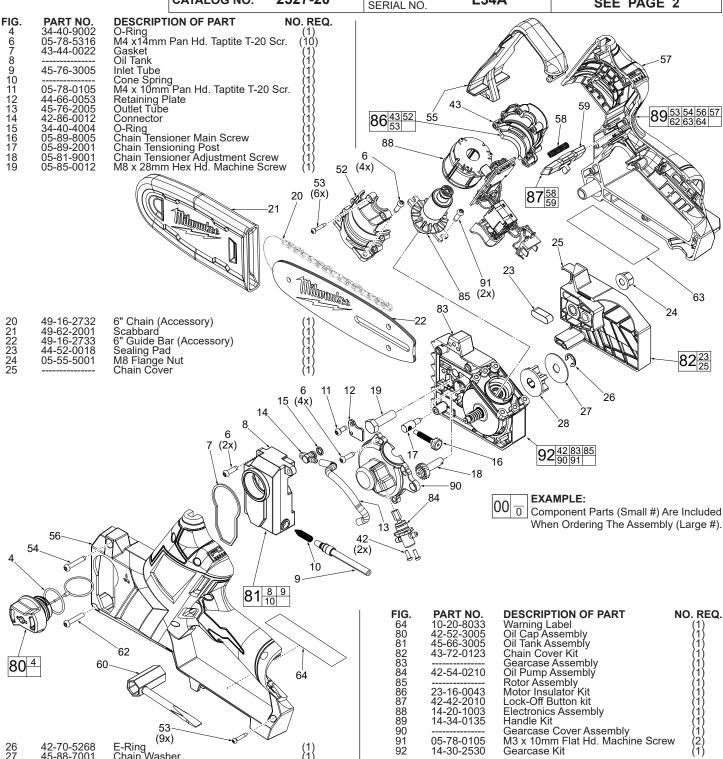
63

## SERVICE PARTS LIST

Milwaukee

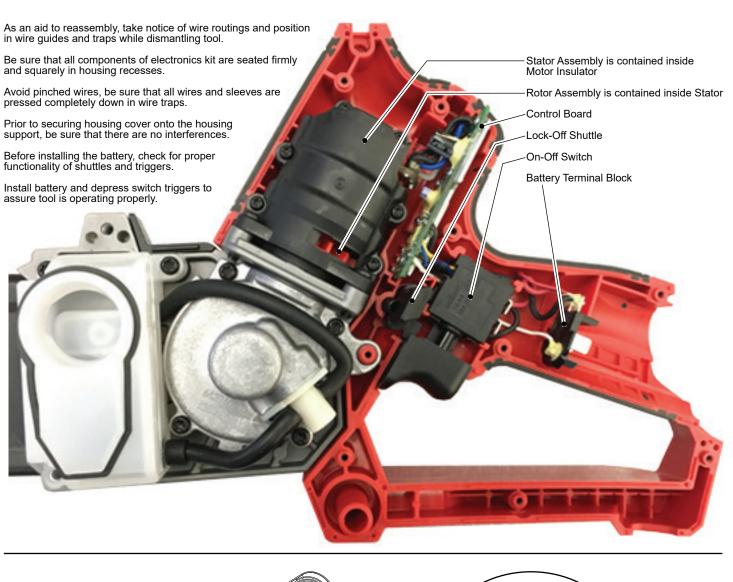
54-40-2570 SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS REVISED BULLETIN DATE Mar. 2023 M12 FUEL™ Hatchet™ 6" Pruning Saw WIRING INSTRUCTION STARTING 2527-20 L34A CATALOG NO. SEE PAGE 2 SERIAL NO NO. REQ. (ÌÓ)

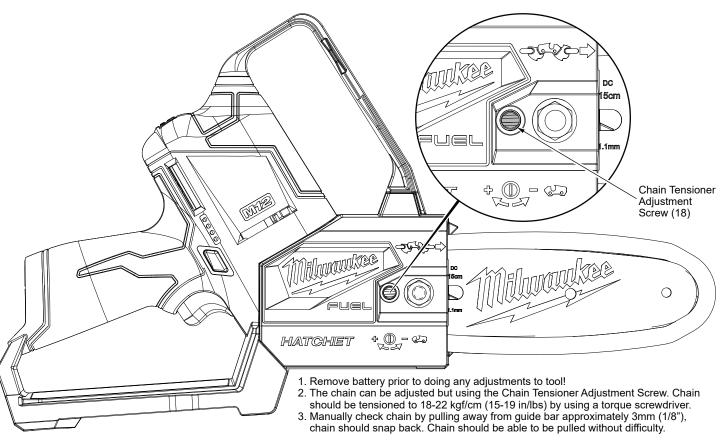


		53	
		(9x)	
26	42-70-5268	E-Ring	(1)
27	45-88-7001	Chain Washer	}i{
28	45-44-0212	Sprocket	\i\
42	05-81-1195	M3 x 6mm Pan Hd. Phillips Screw	(2)
43		Motor Insulator Support - Right	(1)
52		Motor Insulator Cover - Left	(1)
53	06-82-6351	M3 x 16mm Pan Hd. ST T-10 Screw	(15)
54	05-78-0870	M4 x 24mm Pan Hd. Taptite T-20 Scr.	(1)
55	43-54-0023	Knuckle Guard	(1)
<u>56</u>		Handle Cover - Left	(1)
57	40.50.0000	Handle Support - Right	(1)
58	40-50-0209	Spring Lock-Off Button	(1)
59 60	45-96-1001	Wrench	\ <del>\</del> \
62	05-81-1275	M4 x 19mm Pan Hd. Taptite T-20 Scr.	\ <u>\</u> \
63	12-20-2533	Service Nameplate	}{{
-	.2 20 2000	out the Hallispials	(')

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
64	10-20-8033	Warning Label	(1)
80 81	42-52-3005	Oil Cap Assembly	(1)
	45-66-3005	Oil Tank Assembly	(1)
82	43-72-0123	Chain Cover Kit	(1)
83		Gearcase Assembly	(1)
83 84	42-54-0210	Oil Pump Assemblý	(1)
85 86 87		Rotor Assembly	(1)
86	23-16-0043	Motor Insulator Kit	(1)
87	42-42-2010	Lock-Off Button kit	(1)
88	14-20-1003	Electronics Assembly	(1)
89	14-34-0135	Handle Kit	(1)
90		Gearcase Cover Assembly	(1)
91	05-78-0105	M3 x 10mm Flat Hd. Machine Screw	v (2)
92	14-30-2530	Gearcase Kit	(1)

SCREW TORQUE SPECIFICATIONS							
			SEAT TORQUE				
FIG.	PART NO.	WHERE USED	(KG/CM)	(IN/LBS)			
6	05-78-5316	Gearcase Cover	25±3	22±3			
11	05-78-0105	Gearcase	20±3	17±3			
53	06-82-6351	Ground Plate	10±1	8±1			





## **LUBRICATION**

