

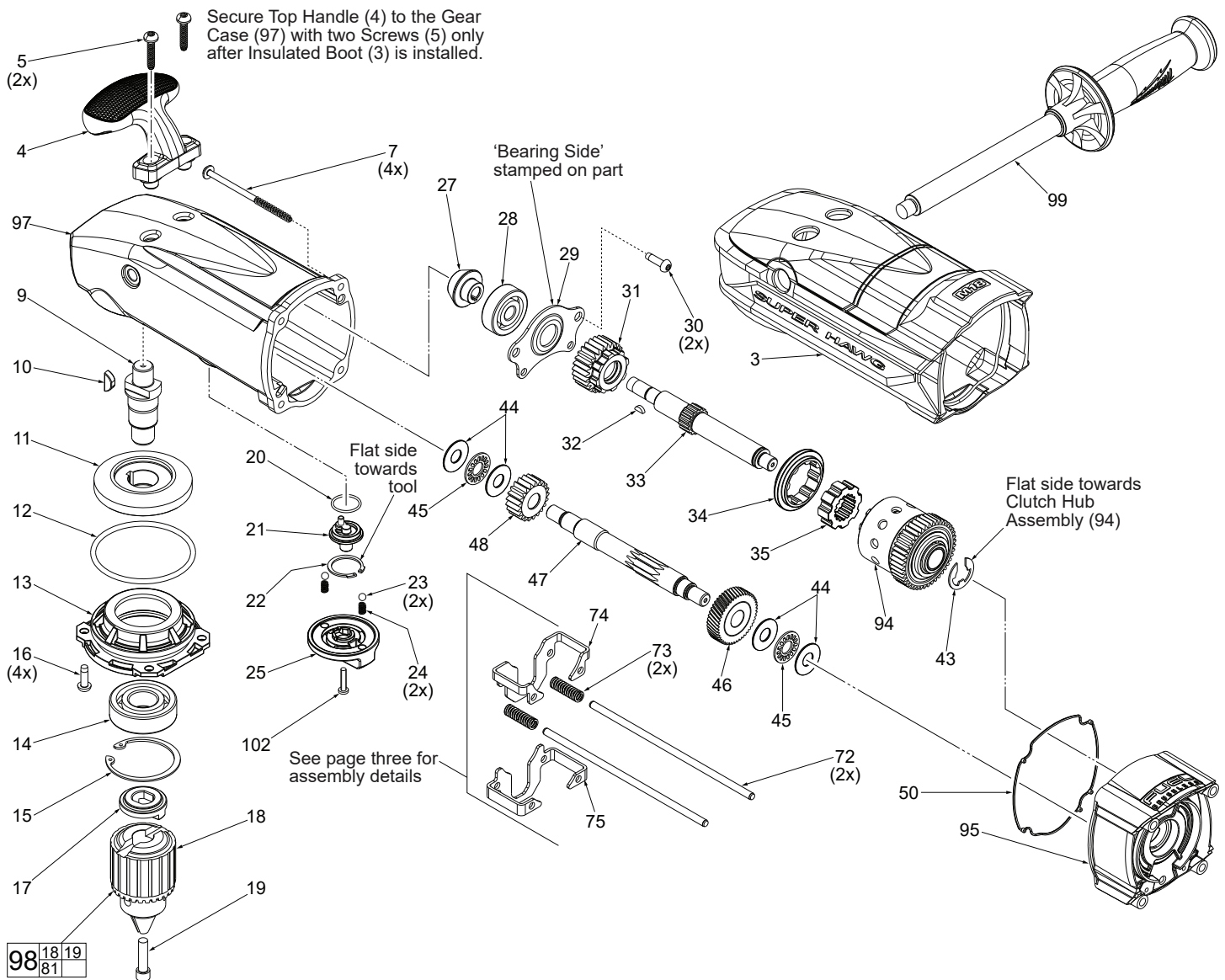


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
3	45-12-0020	Insulated Boot	(1)	44	45-88-0395	Thrust Washer	(4)
4	31-44-2709	Top Handle	(1)	45	02-80-0180	Thrust Bearing	(2)
5	05-88-9915	M5 x 1.23 x 25mm Pan Hd. DG T-25 Screw	(2)	46	32-42-0200	1st Intermediate Gear	(1)
7	05-88-0510	M5 x 80mm Pan Hd. T-20 PT Screw	(4)	47	32-60-0018	2nd Intermediate Low Speed Pinion Shaft	(1)
9	38-50-0027	Spindle	(1)	48	32-60-0405	2nd Intermediate High Speed Pinion Shaft	(1)
10	06-42-2400	Woodruff Key	(1)	50	43-44-0705	Gasket	(1)
11	32-05-0400	Bevel Gear	(1)	72	44-94-0012	Shifting Rod	(2)
12	34-40-0005	O-Ring	(1)	73	40-50-0067	Shifter Spring	(2)
13	28-53-0095	Spindle Mounting Hub	(1)	74	42-76-0281	Short Shift	(1)
14	02-04-2031	Ball Bearing	(1)	75	42-76-0271	Long Shift	(1)
15	34-80-2980	Retaining Ring	(1)	94	14-08-0010	Clutch Hub Assembly	(1)
16	06-82-5411	10-24 x .625 Pan Hd. Taptite T-25 Screw	(4)	95	14-13-0015	Diaphragm Assembly with Needle Bearings	(1)
17	28-53-0115	Chuck Hub	(1)	97	14-30-0505	Gearcase Assembly with Needle Bearings	(1)
18	-----	1/2" Keyed Chuck	(1)	98	48-66-1481	1/2" Keyed Chuck with Chuck Key & Screw	(1)
19	06-75-3155	1/4-20 x 1" Socket Head Screw-LH Thread	(1)	99	14-34-0030	Side Handle Assembly	(1)
20	34-40-1570	O-Ring	(1)	102	06-82-2368	3.5 x 16mm Pan Hd. ST T-10 Screw	(1)
21	28-53-0085	Shifting Hub	(1)				
22	44-86-0032	Retaining Ring	(1)				
23	02-02-1300	Steel Ball	(2)				
24	40-50-8690	Detent Spring	(2)				
25	43-98-0067	Shifting Knob	(1)				
27	32-60-0280	Bevel Pinion	(1)				
28	02-04-1055	Ball Bearing	(1)				
29	44-66-1005	Bearing Retaining Plate	(1)				
30	06-82-5360	1/4-20 x .625 Pan Hd. Taptite T-30 Screw	(2)				
31	32-44-0500	2nd Intermediate High Speed Gear Assembly	(1)				
32	06-42-0800	Woodruff Key	(1)				
33	36-66-0300	2nd Intermediate Shaft	(1)				
34	42-90-0015	Shifting Ring	(1)				
35	43-12-0065	Drive Hub	(1)				
43	34-60-1450	E-Ring	(1)				