

# STEP DRILL BITS

Aluminum Titanium Nitride (AlTiN)  
Coating for Longer Life

**10x**  
**MORE DURABLE**  
THAN STEAMED  
BLACK OXIDE



Quick-Release, 1/4" Hex with Dual Spiral Flutes



Durable, 3/8" Hex with Dual Straight Flutes



# 10x MORE DURABLE

THAN STEAMED BLACK OXIDE COATING FOR LONGER BIT LIFE



**Quick-Release, 1/4" Hex Shank** fits impact drivers and standard drills

**Laser-etched Primary Hole Markings** for quick size identification

**Dual Straight Flutes** pull bit through material for cleaner cuts

**AITiN Coating** for longer life

**Durable, 3/8" Hex Shank** fits standard drills

**Split Point Tip** quickly starts holes and prevents drifting

**Dual Spiral Flutes** pull bit through material for faster cuts

**KTSB15**

**QRST15**



# COMPARISON CHART

Hole Size Ranges	Holes	Increment	Coating	Cat. No.	Shaft	Use with	Double Flutes
 <b>1/8" to 1/2"</b> (3.2 mm to 12.7 mm)	13	1/32" (0.8 mm)	AITiN	QRST01	 <b>1/4" IMPACT RATED</b> Quick Release 1/4" Hex	  Impact Driver or Standard Drill	 Spiral for Fast Cuts
				KTSB01	 <b>3/8"</b> Durable 3/8" Hex	 Standard Drill	 Straight for Clean Cuts
 <b>1/4" to 3/4"</b> (6.4 mm to 19.1 mm)	9	1/16" (1.6 mm)	AITiN	QRST03	 <b>1/4" IMPACT RATED</b> Quick Release 1/4" Hex	  Impact Driver or Standard Drill	 Spiral for Fast Cuts
				KTSB03	 <b>3/8"</b> Durable 3/8" Hex	 Standard Drill	 Straight for Clean Cuts
 <b>7/8" to 1-1/8"</b> (22.2 mm to 28.6 mm)	2	Varies	AITiN	QRST11	 <b>1/4" IMPACT RATED</b> Quick Release 1/4" Hex	  Impact Driver or Standard Drill	 Spiral for Fast Cuts
				KTSB11	 <b>3/8"</b> Durable 3/8" Hex	 Standard Drill	 Straight for Clean Cuts
 <b>3/16" to 7/8"</b> (4.8 mm to 22.2 mm)	12	1/16" (1.6 mm)	AITiN	QRST14	 <b>1/4" IMPACT RATED</b> Quick Release 1/4" Hex	  Impact Driver or Standard Drill	 Spiral for Fast Cuts
				KTSB14	 <b>3/8"</b> Durable 3/8" Hex	 Standard Drill	 Straight for Clean Cuts
 <b>7/8" to 1-3/8"</b> (22.2 mm to 34.9 mm)	3	Varies	AITiN	QRST15	 <b>1/4" IMPACT RATED</b> Quick Release 1/4" Hex	  Impact Driver or Standard Drill	 Spiral for Fast Cuts
				KTSB15	 <b>3/8"</b> Durable 3/8" Hex	 Standard Drill	 Straight for Clean Cuts

# STEP DRILL BITS COME IN CONVENIENT KITS CONTAINING COMMONLY USED BITS AND CUTTING OIL



## QRST3PC

### 3 Piece Premium All Purpose Quick Release Step Bit Kit

QRST01 (1/8" to 1/2"),  
QRST03 (1/4" to 3/4"),  
QRST14 (3/16" to 7/8")  
Cutting oil and a case



## QRSTSPRO

### 3 Piece Premium Electrician's Quick Release Step Bit Kit

QRST14 (3/16" to 7/8"),  
QRST11 (7/8" to 1-1/8"),  
QRST15 (7/8" to 1-3/8")  
Cutting oil and a case



## KTSBSPRO

### 3 Piece Premium Electrician's 3/8" Hex Step Bit Kit

KTSB14 (3/16" to 7/8"),  
KTSB11 (7/8" to 1-1/8"),  
KTSB15 (7/8" to 1-3/8")  
Cutting oil and a case



**STEP BITS AND CUTTING OIL NEST INSIDE TO ELIMINATE MOVEMENT AND PROTECT THE BITS FROM DAMAGE**



**CASES ARE DESIGNED TO NEST NEATLY WITHIN MODbox™ TOOLBOXES AND ON THE MODbox™ CASE ADAPTER SIDE RAIL ATTACHMENT**

Cat. No.	UPC#	Description	Holes	Increment	Hole Size Ranges
QRST01	0-92644-53301-3	Quick-Release Step Drill Bit with Spiral Flute	13	1/32" (0.8 mm)	1/8" to 1/2" (3.2 to 12.7 mm)
QRST03	0-92644-53302-0	Quick-Release Step Drill Bit with Spiral Flute	9	1/16" (1.6 mm)	1/4" to 3/4" (6.4 to 19.1 mm)
QRST11	0-92644-53303-7	Quick-Release Step Drill Bit with Spiral Flute	2	Varies	7/8" to 1-1/8" (22.2 to 28.6 mm)
QRST14	0-92644-53304-4	Quick-Release Step Drill Bit with Spiral Flute	12	1/16" (1.6 mm)	3/16" to 7/8" (4.8 to 22.2 mm)
QRST15	0-92644-53305-1	Quick-Release Step Drill Bit with Spiral Flute	3	Varies	7/8" to 1-3/8" (22.2 to 34.9 mm)
KTSB01	0-92644-59103-7	3/8" Hex, Double Straight Flute	13	1/32" (0.8 mm)	1/8" to 1/2" (3.2 to 12.7 mm)
KTSB03	0-92644-53302-0	3/8" Hex, Double Straight Flute	9	1/16" (1.6 mm)	1/4" to 3/4" (6.4 to 19.1 mm)
KTSB11	0-92644-59111-2	3/8" Hex, Double Straight Flute	2	Varies	7/8" to 1-1/8" (22.2 to 28.6 mm)
KTSB14	0-92644-59114-3	3/8" Hex, Double Straight Flute	12	1/16" (1.6 mm)	3/16" to 7/8" (4.8 to 22.2 mm)
KTSB15	0-92644-59115-0	3/8" Hex, Double Straight Flute	3	Varies	7/8" to 1-3/8" (22.2 to 34.9 mm)
Kits					
QRST3PC	7-83423-01000-8	3 Piece Premium All Purpose Quick-Release Step Bit Kit	Includes Cat. Nos. QRST01, QRST03, QRST14, 1 oz. Bottle Cutting Oil, and Compact Carry Case		
QRSTSPRO	0-92644-53007-4	3 Piece Premium Electrician's Quick Release Step Bit Kit	Includes Cat. Nos. QRST14, QRST11, QRST15, 1 oz. Bottle Cutting Oil, and Hard Carry Case		
KTSBSPRO	0-92644-53009-8	3 Piece Premium Electrician's 3/8" Hex Step Bit Kit	Includes Cat. Nos. KTSB14, KTSB11, KTSB15, 1 oz. Bottle Cutting Oil, and Hard Carry Case		

⚠ Visit [www.kleintools.com](http://www.kleintools.com) for warnings and instructions.

See our complete line of **Drilling and Holemaking Tools**

[www.kleintools.com](http://www.kleintools.com)

