

# DRILLS & FASTENING ACCESSORIES

## HSS-TIN (TITANIUM-NITRIDE) ECONOMY TWIST DRILL BITS

Model	Diameter	Overall Length	Usable Length	1/Pk Part No.	Contractor Pack Part No.
	1/16"	1-7/8"	7/8"	D-64509 (2/Pk)	D-64799 (10/Pk)
	5/64"	2"	1"	D-64515 (2/Pk)	D-64808 (10/Pk)
	3/32"	2-1/4"	1-1/4"	D-64521 (2/Pk)	D-64814 (10/Pk)
	7/64"	2-5/8"	1-1/2"	D-64537 (2/Pk)	D-64820 (10/Pk)
	1/8"	2-3/4"	1-5/8"	D-64543 (2/Pk)	D-64836 (10/Pk)
	9/64"	2-7/8"	1-3/4"	D-64559 (2/Pk)	D-64842 (10/Pk)
	5/32"	3-1/8"	2"	D-64565	D-64858 (10/Pk)
	11/64"	3-1/4"	2-1/8"	D-64571	D-64864 (10/Pk)
	3/16"	3-1/2"	2-5/16"	D-64587	D-64870 (10/Pk)
	13/64"	3-5/8"	2-7/16"	D-64593	D-64886 (10/Pk)
	7/32"	3-3/4"	2-1/2"	D-64602	D-64892 (10/Pk)
	15/64"	3-7/8"	2-5/8"	D-64618	-
	1/4"	4"	2-3/4"	D-64624	D-64901 (10/Pk)
	17/64"	4-1/8"	2-7/8"	D-64630	-
	9/32"	4-1/4"	2-15/16"	D-64646	-
	19/64"	4-3/8"	3-1/16"	D-64652	-
	5/16"	4-1/2"	3-3/16"	D-64668	D-64917 (10/Pk)
	21/64"	4-5/8"	3-5/16"	D-64674	-
	11/32"	4-3/4"	3-7/16"	D-64680	-
	23/64"	4-7/8"	3-1/2"	D-64696	-
	3/8"	5"	3-5/8"	D-64705	D-64923 (5/Pk)
	25/64"	5-1/8"	3-3/4"	D-64711	-
	13/32"	5-1/4"	3-7/8"	D-64727	-
	27/64"	5-3/8"	3-15/16"	D-64733	-
	7/16"	5-1/2"	4-1/16"	D-64749	D-64939 (5/Pk)
	29/64"	5-5/8"	4-3/16"	D-64755	-
	15/32"	5-3/4"	4-5/16"	D-64761	-
	31/64"	5-7/8"	4-3/8"	D-64777	-
	1/2"	6"	4-1/2"	D-64783	D-64945 (5/Pk)



- Ideal for use with wood, plastics, ferrous and non-ferrous metals
- Titanium-nitride coating reduces friction, increased heat resistance and corrosion resistance
- Can be operated at higher drilling speeds versus cobalt and black-oxide bits

## HSS-G BRIGHT TWIST DRILL BITS

Model	Diameter	Overall Length	Usable Length	1/Pk & 2/Pk Part No.	5/Pk & 10/Pk Part No.
	1/16"	1-7/8"	7/8"	D-22230 (2/Pk)	D-21945 (10/Pk)
	5/64"	2"	1"	D-22246 (2/Pk)	D-21951 (10/Pk)
	3/32"	2-1/4"	1-1/4"	D-22252 (2/Pk)	D-21967 (10/Pk)
	7/64"	2-5/8"	1-1/2"	D-22268 (2/Pk)	D-21973 (10/Pk)
	1/8"	2-3/4"	1-5/8"	D-22274 (2/Pk)	D-21989 (10/Pk)
	9/64"	2-7/8"	1-3/4"	D-22280 (2/Pk)	D-21995 (10/Pk)
	5/32"	3-1/8"	2"	D-22296 (1/Pk)	D-22006 (10/Pk)
	11/64"	3-1/4"	2-1/8"	D-22305 (1/Pk)	D-22012 (10/Pk)
	3/16"	3-1/2"	2-5/16"	D-22311 (1/Pk)	D-22028 (10/Pk)
	13/64"	3-5/8"	2-7/16"	D-22327 (1/Pk)	D-22034 (10/Pk)
	7/32"	3-3/4"	2-1/2"	D-22333 (1/Pk)	D-22040 (10/Pk)
	15/64"	3-7/8"	2-5/8"	D-22349 (1/Pk)	D-22056 (10/Pk)
	1/4"	4"	2-3/4"	D-22355 (1/Pk)	D-22062 (10/Pk)
	17/64"	4-1/8"	2-7/8"	D-22361 (1/Pk)	D-22078 (10/Pk)
	9/32"	4-1/4"	2-15/16"	D-22377 (1/Pk)	D-22084 (10/Pk)
	19/64"	4-3/8"	3-1/16"	D-22383 (1/Pk)	D-22096 (10/Pk)
	5/16"	4-1/2"	3-3/16"	D-22399 (1/Pk)	D-22109 (10/Pk)
	21/64"	4-5/8"	3-5/16"	D-22408 (1/Pk)	D-22115 (5/Pk)
	11/32"	4-3/4"	3-7/16"	D-22414 (1/Pk)	D-22121 (5/Pk)
	23/64"	4-7/8"	3-1/2"	D-22420 (1/Pk)	D-22137 (5/Pk)
	3/8"	5"	3-5/8"	D-22436 (1/Pk)	D-22143 (5/Pk)
	25/64"	5-1/8"	3-3/4"	D-22442 (1/Pk)	D-22159 (5/Pk)
	13/32"	5-1/4"	3-7/8"	D-22458 (1/Pk)	D-22165 (5/Pk)
	27/64"	5-3/8"	3-15/16"	D-22464 (1/Pk)	D-22171 (5/Pk)
	7/16"	5-1/2"	4-1/16"	D-22470 (1/Pk)	D-22187 (5/Pk)
	29/64"	5-5/8"	4-3/16"	D-22486 (1/Pk)	D-22193 (5/Pk)
	15/32"	5-3/4"	4-5/16"	D-22492 (1/Pk)	D-22202 (5/Pk)
	31/64"	5-7/8"	4-3/8"	D-22501 (1/Pk)	D-22218 (5/Pk)
	1/2"	6"	4-1/2"	D-22517 (1/Pk)	D-22224 (5/Pk)



5 Pk. HSS-Bright Drill Bit Assortment  
(Incl. 3/16", 1/4", 5/16"  
HSS-Bright / 1/4", 5/16" Brad Point) D-30112 (5/Pk)

- 135° split point tip geometry prevents bit walking for fast and accurate material penetration
- Ground forged edge and flute construction for high quality performance and long life
- Available in 10/Pk (1/16" - 5/16"), 5/Pk (21/64" - 1/2"), 2/Pk (1/16" - 9/64"), & 1/Pk (5/32" - 1/2")

## BRAD POINT DRILL BITS

Model	Diameter	Usable Length	Overall Length	Qty/Pk	Part No.
	1/8"	1-5/16"	2-3/4"		D-23189
	5/32"	1-3/4"	3-1/8"		D-23195
	3/16"	2"	3-1/2"		D-23204
	1/4"	2-9/16"	4"		D-23210
		6"	12"		D-23101
	9/32"	2-3/4"	4-1/4"		D-23226
	5/16"	3"	4-1/2"		D-23232
		6"	12"		D-23117
	11/32"	3"	4-3/4"		D-23248
	3/8"	3-11/32"	5-1/8"		D-23254
		6"	12"	1/Pk	D-23123
	7/16"	3-3/4"	5-5/8"		D-23260
		6"	12"		D-23139
	1/2"	3-3/4"	6-5/8"		D-23276
		6"	12"		D-23145
	5/8"	4-3/4"	7"		D-23282
		6"	12"		D-23151
	11/16"	5-7/8"	8"		D-23298
		6-5/16"	13"		D-23167
	3/4"	5-7/8"	8"		D-23307
		6-5/16"	13"		D-23173



- Ideal for drilling small to medium holes in wood and plastics
- Brad point enables precise positioning in material while sharp spurs cut clean, splinter-free holes

## 1/4" HEX HSS-BO (BLACK OXIDE) TWIST DRILL BITS

Model	Diameter	Overall Length	Usable Length	Shank	1/Pk Part No.
	1/8"	2-5/8"	1-1/8"		A-97748
	9/64"	2-3/4"	1-1/8"		A-97754
	5/32"	2-13/16"	1-3/16"		A-97760
	11/64"	2-15/16"	1-3/16"		A-97776
	3/16"	3"	1-1/4"	1/4" Hex*	A-97782
	13/64"	3-1/16"	1-3/8"		A-97798
	7/32"	3-1/16"	1-3/8"		A-97807
	1/4"	3-3/16"	1-1/2"		A-97813
	5/16"	4"	1-31/32"		A-97829
	3/8"	4"	1-31/32"		A-97835
	1/2"	4"	1-31/32"		A-97841



- Ideal for use with wood, plastics and thin gauge ferrous metals
- Black oxide coating offers self-lubricating properties, maximum chip extraction, increased heat resistance and increased corrosion resistance
- 135° split point tip geometry prevents bit walking for fast and accurate material penetration
- Ground forged edge and flute construction for high quality performance and long life
- Available 1/Pk (1/8" - 1/2")

\* Not recommended for use with Impact Drivers