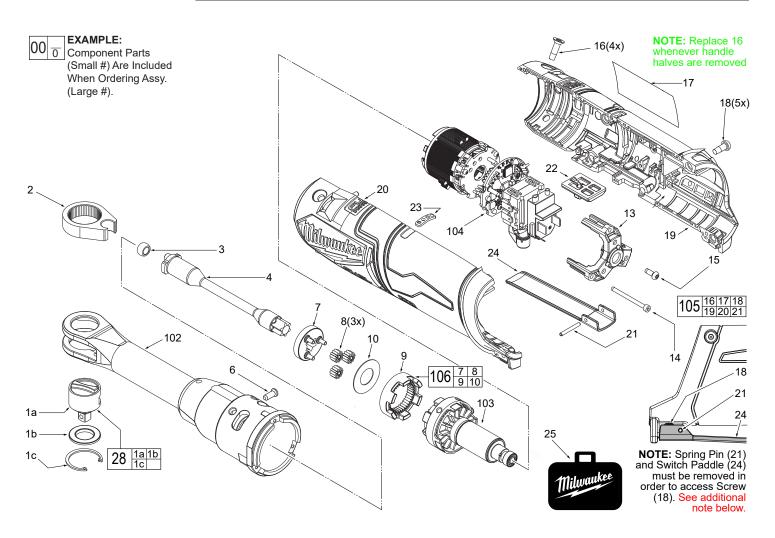
## SERVICE PARTS LIST

**BULLETIN NO.** 54-47-0430

Milwaukee SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS REVISED BULLETIN DATE Nov. 2022 M12™ FUEL 1/4" LONG REACH RATCHET WIRING INSTRUCTION SERIAL 2568-20 **N27A** CATALOG NO. See Pages 2 and 3 NUMBER



10 13 14 15 16 17 18 19 20 21 22 23 24 25 26 28 102 103 104	PART NO	1/4" Anvil Friction Plate Retaining Ring Yoke (for 1/4" ratchet) Bushing (for 1/4" ratchet) Crank Shaft (for 1/4" ratchet) Crank Shaft (for 1/4" ratchet) Drive Pin Carrier Planet Gear (for 1/4" ratchet) Washer Motor Plate M2.5 Screw M3 x 8mm Pan Hd. T-10 Screw M4 Flat Hd. T-20 Screw Service Nameplate M4 x 10mm Pan Hd. T-20 Screw Housing Cover - Right Housing Halve Housing Support - Left Housing Halve Rivet Pin Switch Lock-Out Fuel Gauge Label Switch Paddle Zippered Tool Case Rubber Boot (Optional, Acc) (Not Shown 1/4" Anvil Service Kit 1/4" Yoke / Beam / Gearcase Service As Rotor Service Assembly Housing Service Kit	(1) ssy (1)
	14-38-0505	Housing Service Kit	(1)
	28-23-2500	Gear Set Service Kit	(1)

## FIG. **NOTES**

- 17,19 Prior to installing a new service nameplate, apply isopropyl alcohol to the handle cover with a clean, lint free applicator and allowed to dry.
- Use a thin blunt punch with the same OD or a similiar tool like a finishing nail with the same OD and the pointed tip ground down to remove spring pin from the handle halves and switch paddle. As an aid, be sure to prop up that corner end of ratchet to support the tapping out of the spring pin. When reinstalling pin, align the holes and carefully press or tap the pin in place.