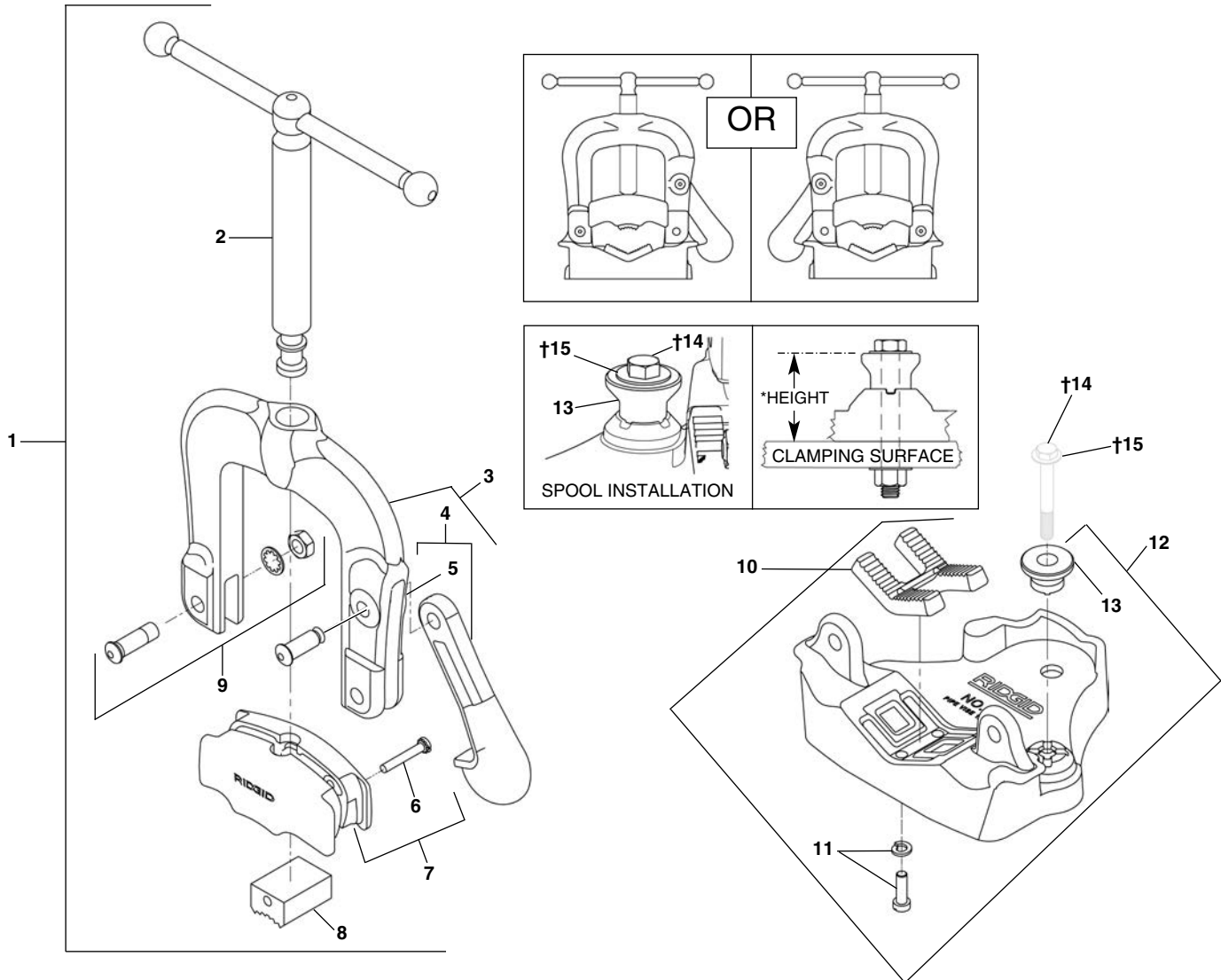


Nos. 21A, 23A, 25A & 27A

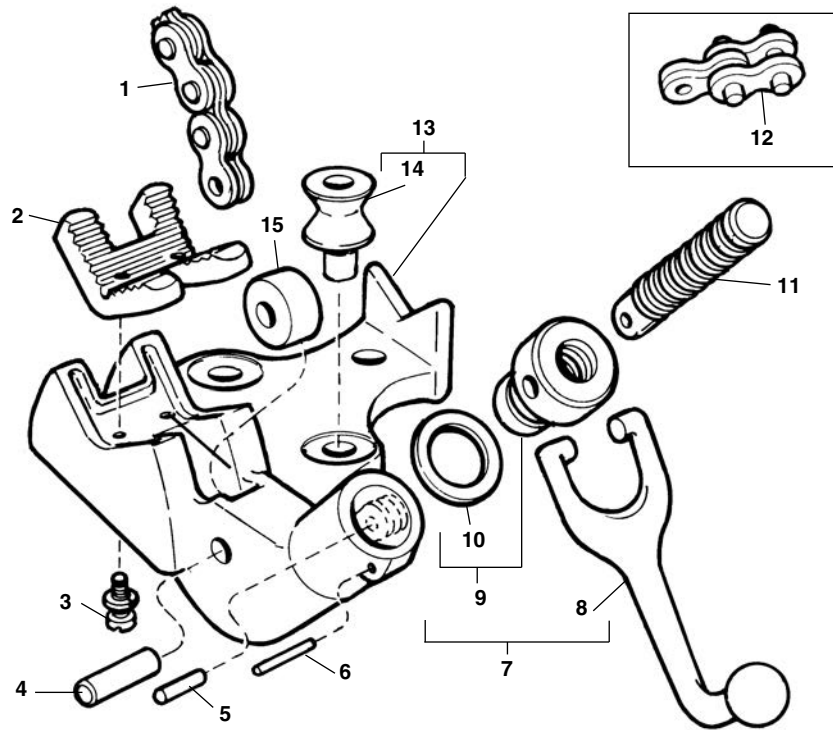


**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.		21A 1/8" - 2"	23A 1/8" - 3"	25A 1/8" - 4"	27A 1/8" - 6"
No.	Description	Catalog No.	Catalog No.	Catalog No.	Catalog No.
1	Yoke Assembly	40315	40430	40520	40625
2	Feed Screw	40355	40440	40535	40645
3	Yoke & Hook Assembly	40310	40425	40515	40620
4	Hook Assembly	40320	40435	40525	40630
5	Hinge Pin	40340	40470	40555	40670
6	Jaw Clamp Screw with Washer (2)	40345	40385	40530	40635
7	Jaw Clamp Assembly	40360	40445	40540	40650
8	Upper Jaw	51783	40455	40545	40590
9	Hinge Bolt, Washer and Nut	40325	40465	40560	40665
10	Lower Jaw	44858	44858	41020	41085
11	Jaw Screw with Washer (2)	48288	48288	50188	50193
12	Base Assembly	50168R	50173R	50178	50183
13	Spool	48298	48383	48383	48388
†14	Recommended Bolt Size	3/8"	1/2"	1/2"	5/8"
†15	Recommended Washer Size	3/8"	1/2"	1/2"	5/8"
*Height	Spool and Base Height (inch)	2"	2 5/16"	2 7/16"	3"

† Ref. No. 14 & 15 not provided
Minimum Grade 5 Bolt

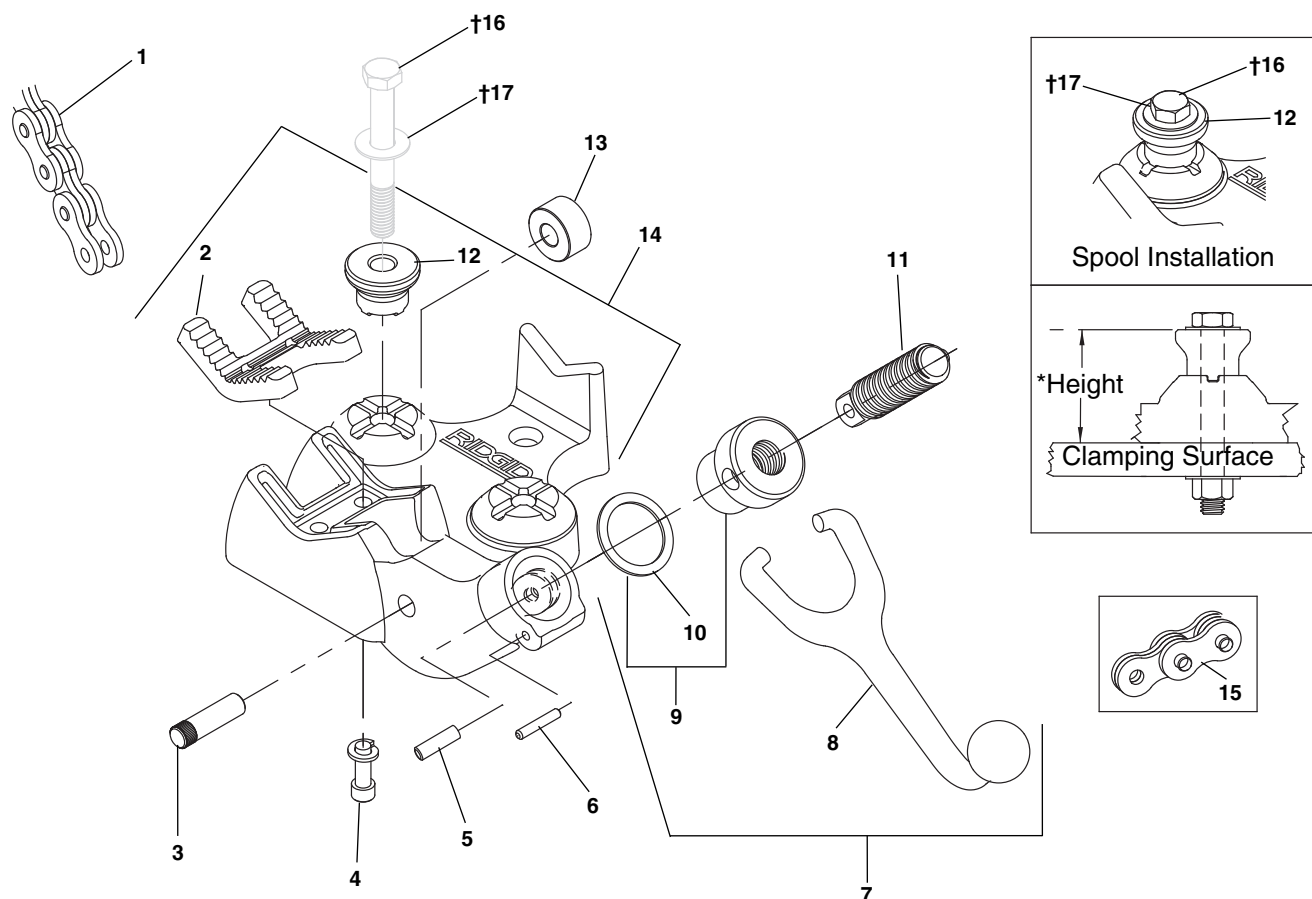
Nos. BC-210, BC-410, BC-510, BC-610, BC-810, BC-210-P & BC-410-P



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

		BC-210/BC-210P 1/8"-2 1/2"	BC-410/BC-410P 1/8"-4"	BC-510 1/8"-5"	BC-610 1/4"-6"	BC-810 1/2"-8"
Ref. No.	Description	Catalog No.	Catalog No.	Catalog No.	Catalog No.	Catalog No.
1	Chain Assembly	41005	41055	72092	41130	41155
2	Jaw	40985	41020	41020	41085	41140
	Jaw f/Plastic Pipe	41275	41280	41280	—	—
	Jaw f/Coated Pipe	—	40222	40222	—	—
3	Jaw Screw with Washer (2)	92615	32457	32457	41090	41145
4	Roll Pin	41035	41035	41035	41110	41110
5	Chain Screw Pin	41040	41040	41040	41115	41115
6	Nut Locking Pin	31625	31650	31650	31715	31715
7	Handle Assembly	41000	41050	41050	41125	41125
8	Handle	40970	41015	41015	41080	41080
9	Swivel Nut Assembly	41010	41060	41060	41135	41135
10	Friction Ring	40975	41025	41025	41100	41100
11	Chain Screw	40980	41065	41065	41095	41095
12	Chain Link Assembly	68625	68625	68625	68630	68630
13	Base Assembly	40995	41045	41070	41120	41150
14	Spool (2)	40740	40450	40450	40450	40655
15	Roll	40990	40990	40990	41105	41105

Nos. BC-210A, BC-410A, BC-510A, BC-610A & BC-810A



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

		BC-210A 1/8"-2 1/2"	BC-410A 1/8"-4"	BC-510A 1/8"-5"	BC-610A 1/4"-6"	BC-810A 1/2"-8"
Ref. No.	Description	Catalog No.	Catalog No.	Catalog No.	Catalog No.	Catalog No.
1	Chain Assembly	41005	41055	72092	41130	41155
2	Jaw	44858	41020	41020	41085	41140
	Jaw f/Plastic Pipe	41275	41280	41280	—	—
	Jaw f/Coated Pipe	—	40222	40222	—	—
3	Roll Pin	41035	41035	41035	41110	41110
4	Jaw Screw with Washer (2)	48288	32457	32457	41090	41145
5	Chain Screw Pin	41040	41040	41040	41115	41115
6	Nut Locking Pin	48413	31650	31650	48418	48418
7	Handle Assembly	41000	41050	41050	41125	41125
8	Handle	40970	41015	41015	41080	41080
9	Swivel Nut Assembly	41010	41060	41060	41135	41135
10	Friction Ring	40975	41025	41025	41100	41100
11	Chain Screw	40980	41065	41065	41095	41095
12	Spool (2)	48298	48383	48383	48383	48388
13	Roll	40990	40990	40990	41105	41105
14	Base Assembly	48293	48393	48398	48403	48408
15	Chain Link Assembly	68625	68625	68625	68630	68630
†16	Recommended Bolt Size	3/8"	1/2"	1/2"	1/2"	5/8"
†17	Recommended Washer Size	3/8"	1/2"	1/2"	1/2"	5/8"

*Height Spool and Base Height (inch)

†Ref. No. 16 & 17 not provided. Minimum Grade 5 Bolt